

SPECIFICATIONS

“MMOL”

“MMOL-ST”

MONUMENTAL MAGNETIC ONE LITE (D48)

APPLICATION: INTERIOR INSTALLATION: LIFT OUT SASH FOR LARGE UNDIVIDED GLASS AREAS

PART 1 – GENERAL

1.1 SCOPE. All aluminum windows of the types and sizes shown in the plans and/or as called for in this specification shall be furnished with all necessary hardware, fasteners and miscellaneous equipment as herein specified and shall be manufactured by Allied Window, Inc. Quality standards shall be as described within these specifications.

PART 2 – MATERIALS

2.1 ALLOYS. Aluminum shall be of commercial quality and of proper alloy for window construction free from defects impairing strength and durability. All straight extruded sections shall be of 6063-T5 alloy and temper and shall have a minimum ultimate tensile strength of 22,000 P.S.I. and a yield of 16,000 P.S.I.

2.2 WINDOW MEMBERS. Sash members shall be of extruded aluminum with a 3/8” x 1 1/4” dimension. All extrusions shall be of sufficient strength to perform as designed. Window members shall have a nominal wall thickness of not less than .062”. D-49 is a standard handle extrusion for the sill rail.

2.3 FASTENERS. All screws and other miscellaneous fastening devices incorporated shall be stainless steel or other non-corrosive metals compatible with aluminum. High-energy foam-backed magnetic tape shall be applied to jamb rails of removable panel/assembly.

2.4 HARDWARE/MAGNETIC SEAL. Head receptor is to be extruded aluminum U-channel with dimensions of 1/2” x 5/8” and with nominal wall thickness of not less than .046”. The magnetic seal is accomplished by the use of one (1) of these jamb stop alternatives:

- 2.4.1** Foam-backed steel tape applied to U-channel noted above
- 2.4.2** Foam-backed steel tape applied directly to prime window frame system
- 2.4.3** Foam-backed steel tape applied to aluminum angle

2.5 WEATHERSTRIPPING. Bottom rail of panel/assembly shall incorporate flexible Q-LON® foam seal weather stripping.

PART 3 – CONSTRUCTION

3.1 ASSEMBLY. All windows shall be assembled in a secure and workmanlike manner. The marine-glazed extruded frame shall have a mitered head and sill. Frame rails and stiles shall be neatly joined together using special screws into the screw-spline port.

3.2 SASH(S). Sash(s) shall be removable and be equipped with a full bottom rail lift handle.

3.3 STACKING. Optional stacking feature utilizes horizontal stacking mullion(s) mounted to jamb channels.

PART 4 – FINISH

The exposed surfaces of all aluminum members shall be clean and free from serious surface blemishes. Standard finishes shall be mill finish or electrostatically applied baked acrylic enamel in white, colonial white, beige, black or bronze. Painted finish shall meet AAMA 2603. Optional custom color finish to be two-part polyurethane paint (air dried). Clear anodized, bronze anodized and Kynar–equivalent finishes are available under appropriate circumstances.

PART 5 – SCREEN(S) (Optional)

Extruded screen insert frame(s) (3/8” x 1 1/16”) with extruded aluminum corner keys shall be provided. Standard screen cloth is charcoal aluminum 18 x 16 mesh securely held in frame with vinyl spline (fiberglass, black aluminum, bright aluminum, stainless steel, or bronze screen wire optional).

PART 6 – GLASS AND GLAZING

6.1 GLASS. Standard factory glazing shall be 3/16” or 1/4” clear glass. Typical optional material choices are low-e glass, laminated glass, tempered glass, insulated glass, and polycarbonates or acrylics. Options such as tinted glass, (1/4”) solid panels, and bent glass, are available. Tempered glass shall be dictated by size of panels, code requirements, or project specifications.

6.2 GLAZING MATERIAL. Glass shall be held in place with wrap around extruded glazing vinyl. Vinyl shall be manufactured from virgin polyvinyl chloride.

PART 7 – INSTALLATION

The installer shall securely fasten windows in place to a straight, plumb and level condition, without distortion of the windows and shall make final adjustments for proper operation in accordance with the manufacturer’s instructions.

PART 8 – WARRANTY

Manufacturer shall provide a five (5) year warranty against faulty materials, paint and workmanship.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

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