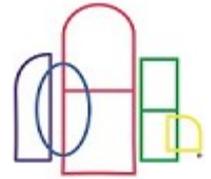


Allied Window Inc. AOL

Allied One Lite –
Standard Blind
Stop Mount



INSTALLATION INSTRUCTIONS (800) 445-5411

Window Identification: All window units are identified with a steel stamping in the lower left corner of the aluminum frames & inserts. Also, the H-Mull sill expanders & stops, if required, are stamped inside the extrusions. Please layout all components to make sure order is complete.

Tools Needed: Pencil, 3/16" drill bit, small pry bar, drill, and a fresh # 2 Phillips tip.

Opening Preparation: Make sure that the blind stop area or other mounting surface is free of nails, staples, screws, etc.

Window Preparation: Holes will need to be drilled in the outer edge of storm window. Using a pencil & tape measure mark 4" up and 4" down on heights of window. Measure between the holes just marked and add additional holes evenly spaced 18" or less. At head of windows 36" and less mark 1 hole at center. Over 36" widths divide width by 3 so spacing is 18" or less. Once these holes have been deciphered, using the 3/16" drill bit, drill holes in outer double wall edge. After drilling through first layer angle drill slightly out towards the wood stop, this will keep wood stops from splitting during installation.

Installation: Invisible clips or Standard Clips

- 1) Holes will need to be marked and drilled in the outer edge of storm window with clips facing down, (Invisible Clips), or with clips facing up, (Standard Clips).
- 2) Place H-Mull expander at sill with weep slots facing down, set storm window with glass inserts installed (this will keep window square) into expander. Tilt window into position, using the pry bar at the sill, lift the window and maintain a 1/8" perimeter at sides and head.
- 3) Apply screws, (painted Phillips head # 8 x 1" supplied by Allied Window)
- 4) No caulking should be necessary.

